



Bergamid™ B70 TM-Z NC237

Polyamide 6

Key Characteristics

Product Description	
Impact modified PA6 compound	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Features	• Impact Modified
Appearance	• Natural Color
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.07	1.07	ASTM D792
Molding Shrinkage	1.2 to 1.6 %	1.2 to 1.6 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ²	6530 psi	45.0 MPa	ASTM D638
Flexural Modulus ³	218000 psi	1500 MPa	ASTM D790
Flexural Strength ³	11600 psi	80.0 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.126 in (3.20 mm)	15 ft-lb/in	800 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.126 in (3.20 mm)	113 °F	45.0 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	> 1.0E+12 ohms	> 1.0E+12 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm))	HB	HB	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80.0 to 90.0 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Processing (Melt) Temp	464 to 536 °F	240 to 280 °C
Mold Temperature	149 to 185 °F	65.0 to 85.0 °C
Injection Notes		
Injection Pressure: MED-HIGH		
Hold Pressure: MED-HIGH		
Screw Speed: MODERATE		
Back Pressure: LOW		

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Notes

¹ Typical values are not to be construed as specifications.

² 0.20 in/min (5.0 mm/min)

³ 0.051 in/min (1.3 mm/min)

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